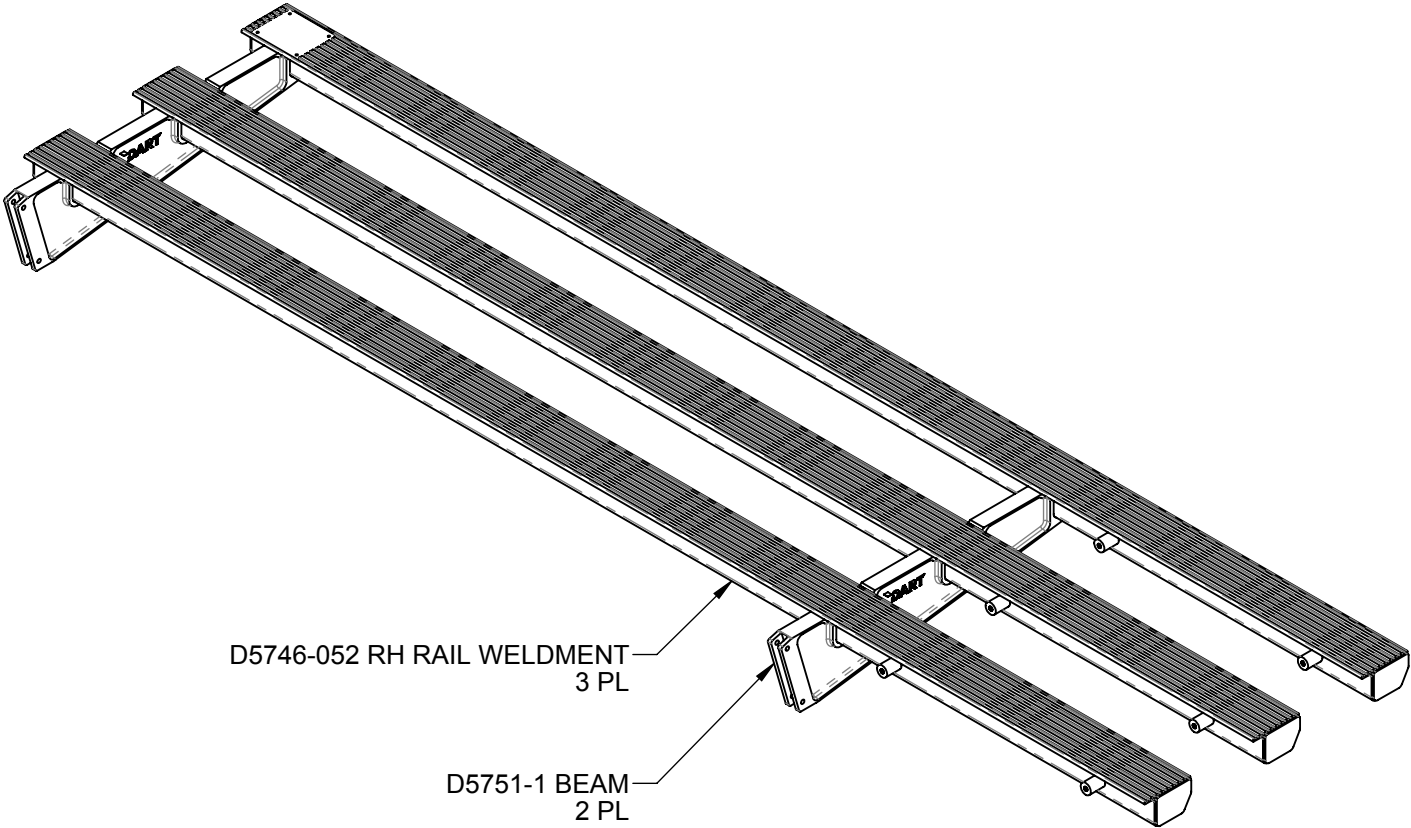


PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5746	REV. A4 SHEET 2 OF 8
MFG. APPR.	DD	TITLE RACK BASE	
APPROVED		SCALE NTS	
DE APPR.		DATE 19.12.18	
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QTY -042	P/N	DESCRIPTION
X	D5746-042	RH RACK BASE
3	D5746-052	RH RAIL WELDMENT
2	D5751-1	BEAM

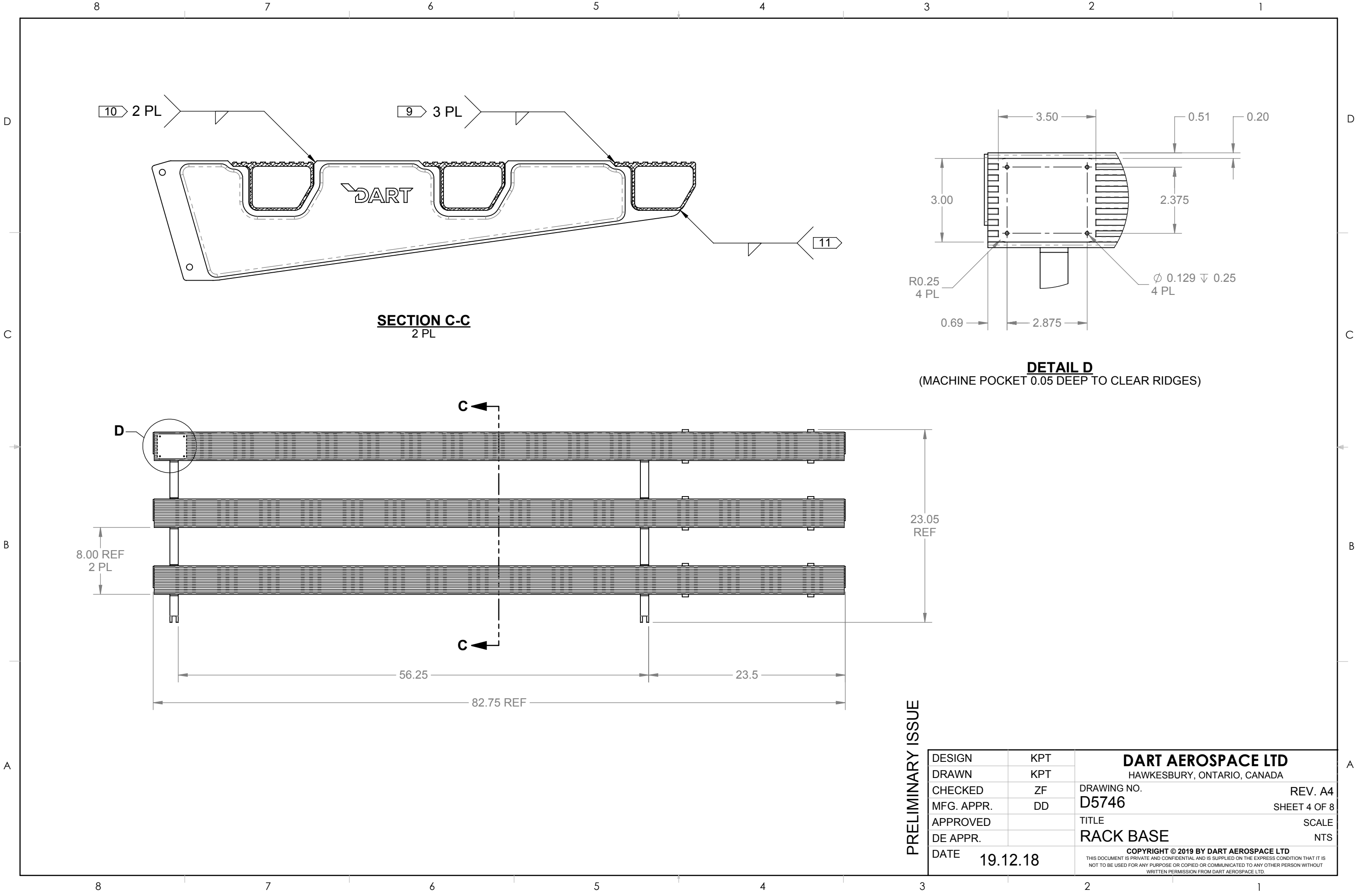


D5746-042 RH RACK BASE
(DERIVED FROM AERO DESIGN P/N 100215-01-02)

- NOTES:**
- 1) MATERIAL: NONE
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 32.56 lbs
 - 8) WELD PER DART QSI 004
 - 9) WELD ALONG BACK OF FLANGE, UNDER FLANGE (BOTH SIDES), AND DOWN 0.50-0.75 (BOTH SIDES)
 - 10) WELD ACROSS TOP, AND 0.50-0.75 DOWN (BOTH SIDES)
 - 11) WELD ACROSS FRONT, AND 0.50-0.75 ALONG BOTTOM (BOTH SIDES)

PRELIMINARY ISSUE

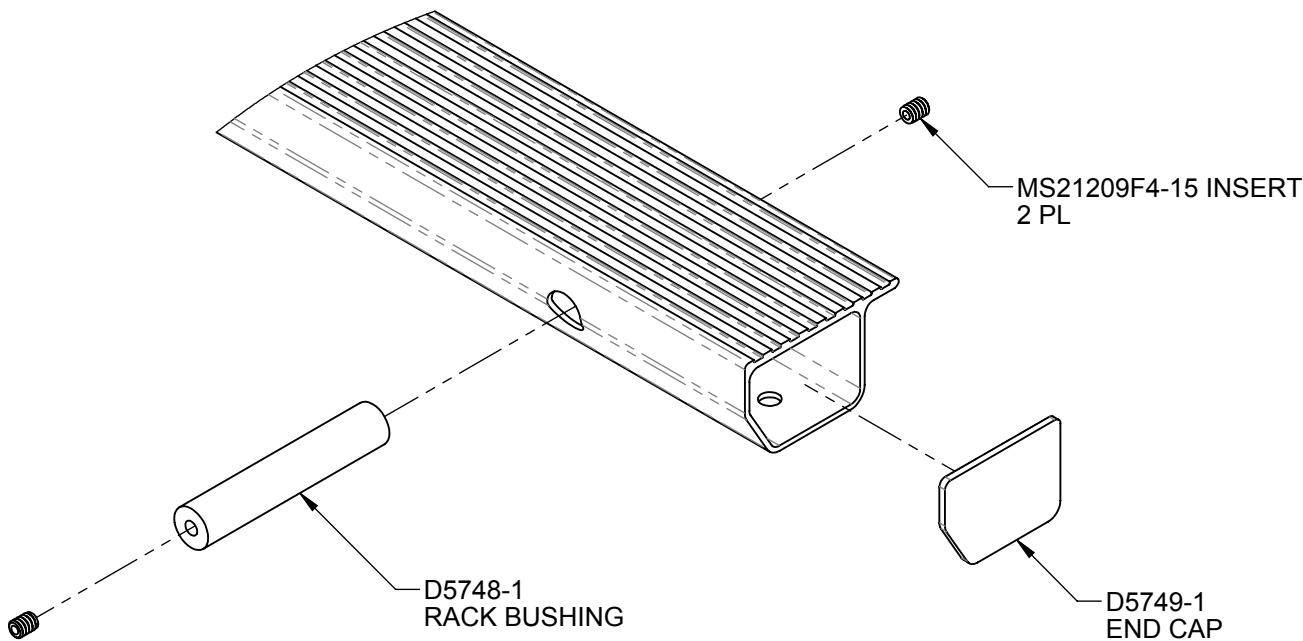
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	ZF	DRAWING NO. D5746 REV. A4
MFG. APPR.	DD	SHEET 3 OF 8
APPROVED		TITLE RACK BASE SCALE NTS
DE APPR.		
DATE	19.12.18	<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>



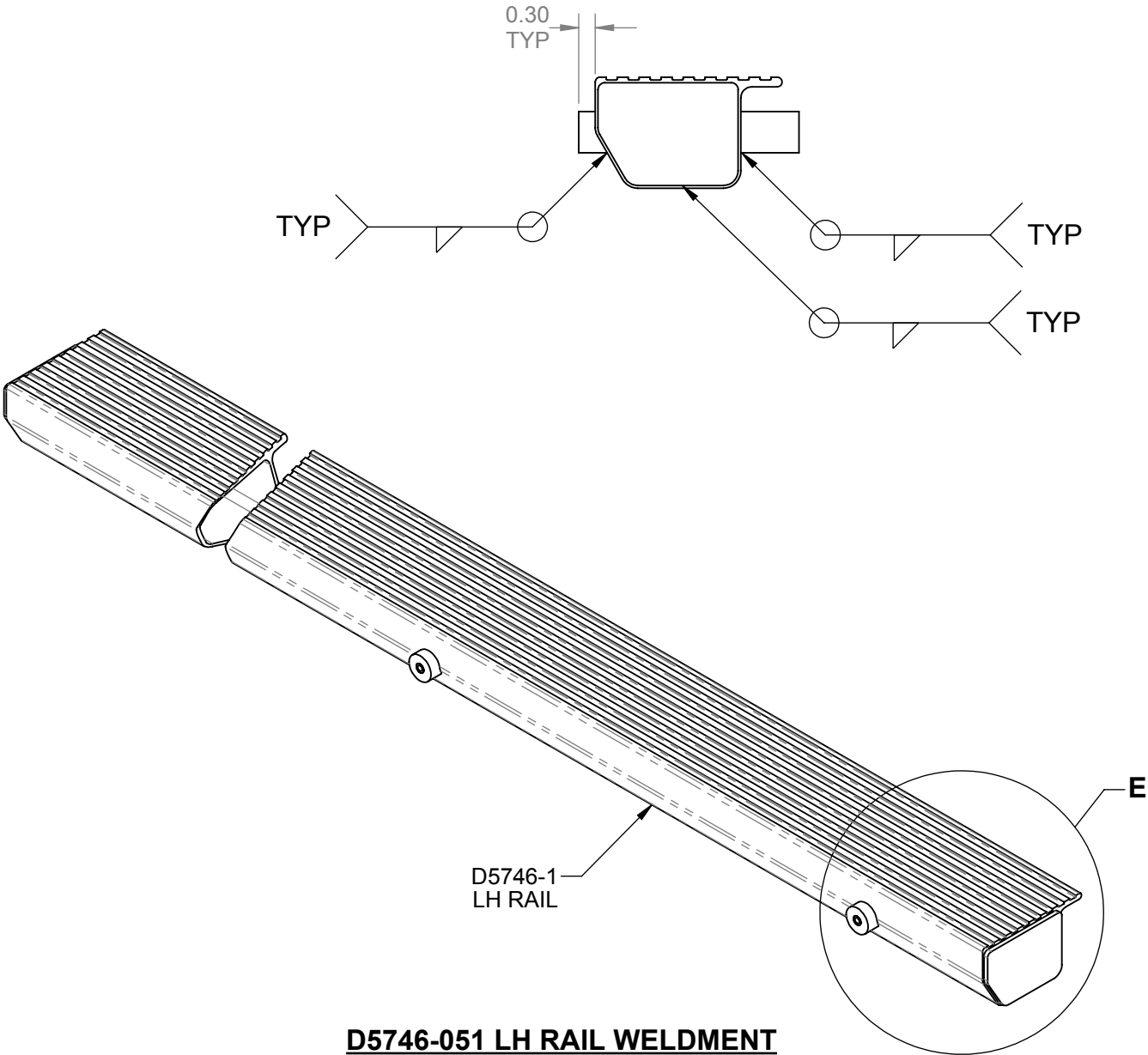
PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5746	REV. A4 SHEET 4 OF 8
MFG. APPR.	DD	TITLE RACK BASE	SCALE NTS
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DE APPR.			
DATE	19.12.18		

QTY -051	P/N	DESCRIPTION
X	D5746-051	LH RAIL WELDMENT
1	D5746-1	LH RAIL
2	D5748-1	RACK BUSHING
2	D5749-1	END CAP
4	MS21209F4-15	INSERT, SCREW THREAD, SCREW LOCKING



DETAIL C
2 PL



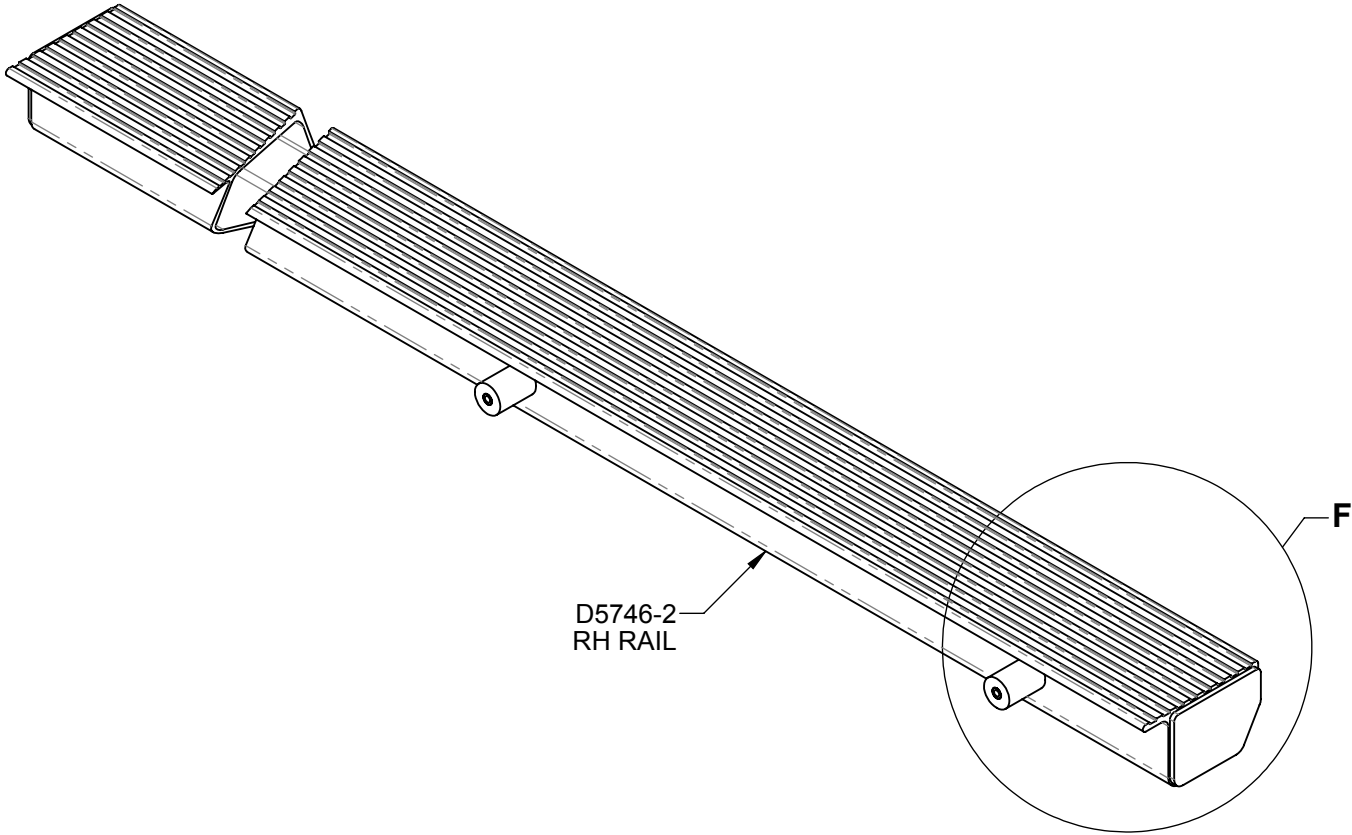
D5746-051 LH RAIL WELDMENT
(DERIVED FROM AERO DESIGN P/N 100215-03)

NOTES:
1) MATERIAL: NONE
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 9.23 lbs
8) WELD PER DART QSI 004

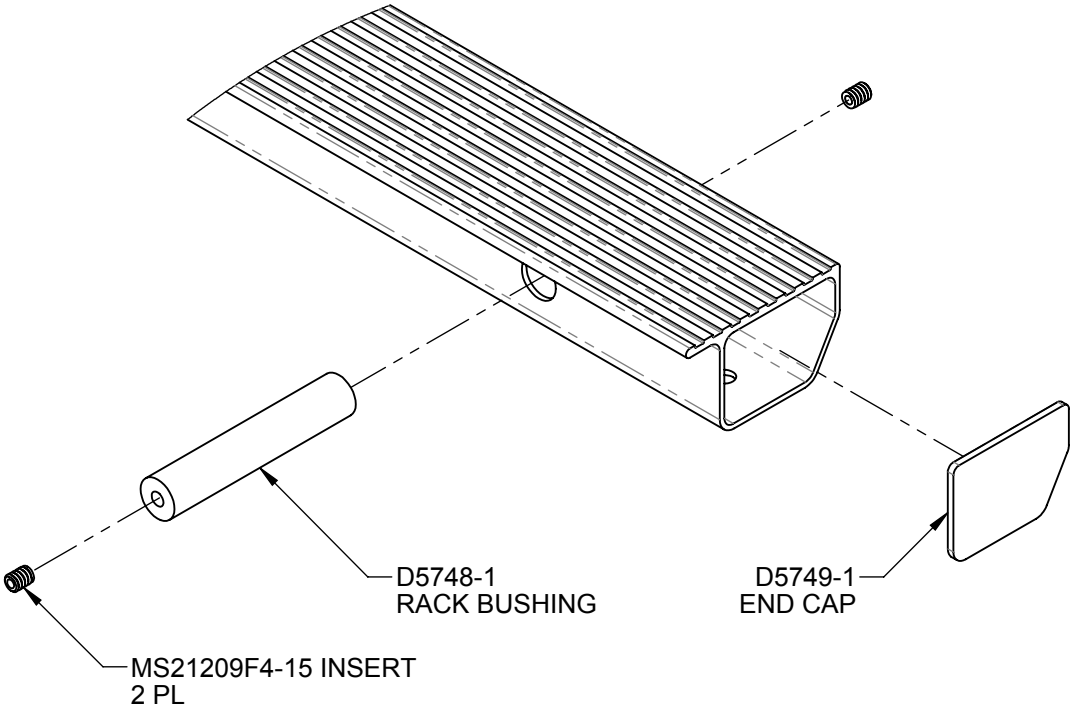
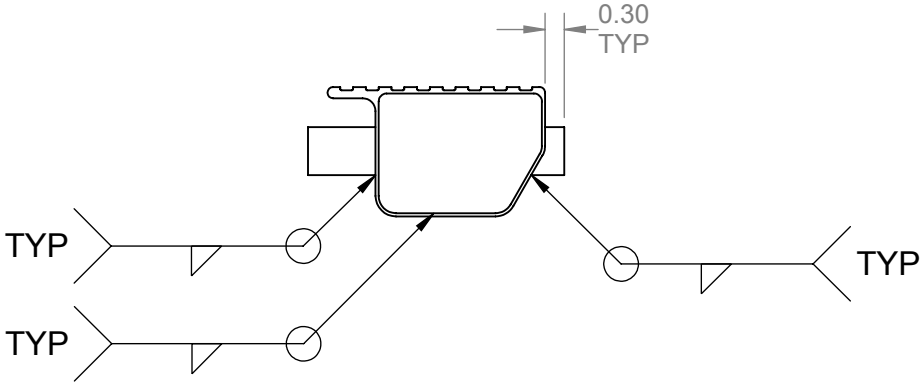
PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5746	REV. A4
MFG. APPR.	DD		SHEET 5 OF 8
APPROVED		TITLE RACK BASE	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.12.18		

QTY -052	P/N	DESCRIPTION
X	D5746-052	RH RAIL WELDMENT
1	D5746-2	RH RAIL
2	D5748-1	RACK BUSHING
2	D5749-1	END CAP
4	MS21209F4-15	INSERT, SCREW THREAD, SCREW LOCKING



D5746-052 RH RAIL WELDMENT
(DERIVED FROM AERO DESIGN P/N 100215-03)

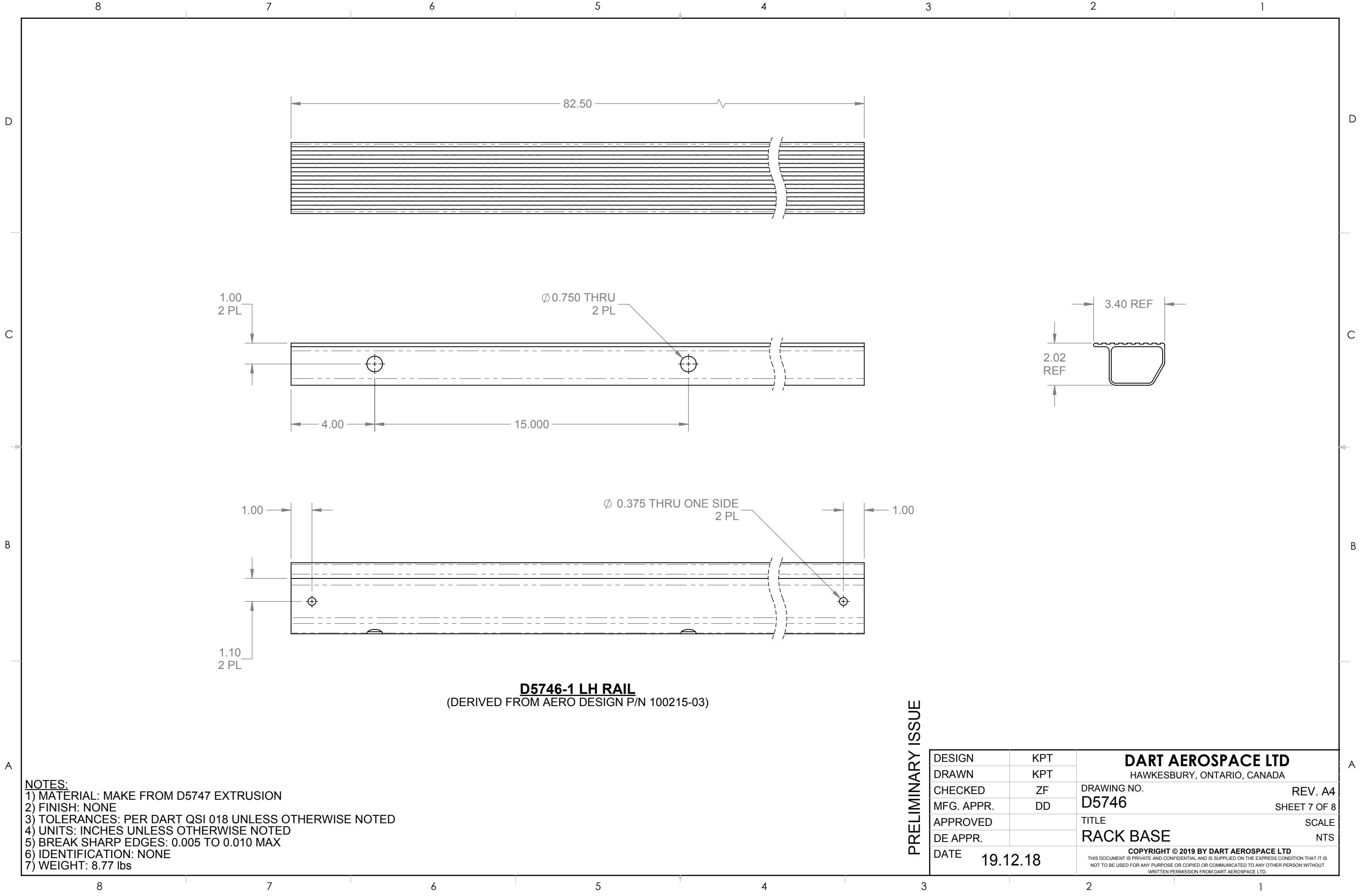


DETAIL F
2 PL

NOTES:
1) MATERIAL: NONE
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 9.23 lbs
8) WELD PER DART QSI 004

PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5746	REV. A4 SHEET 6 OF 8
MFG. APPR.	DD	TITLE RACK BASE	SCALE NTS
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DE APPR.			
DATE	19.12.18		

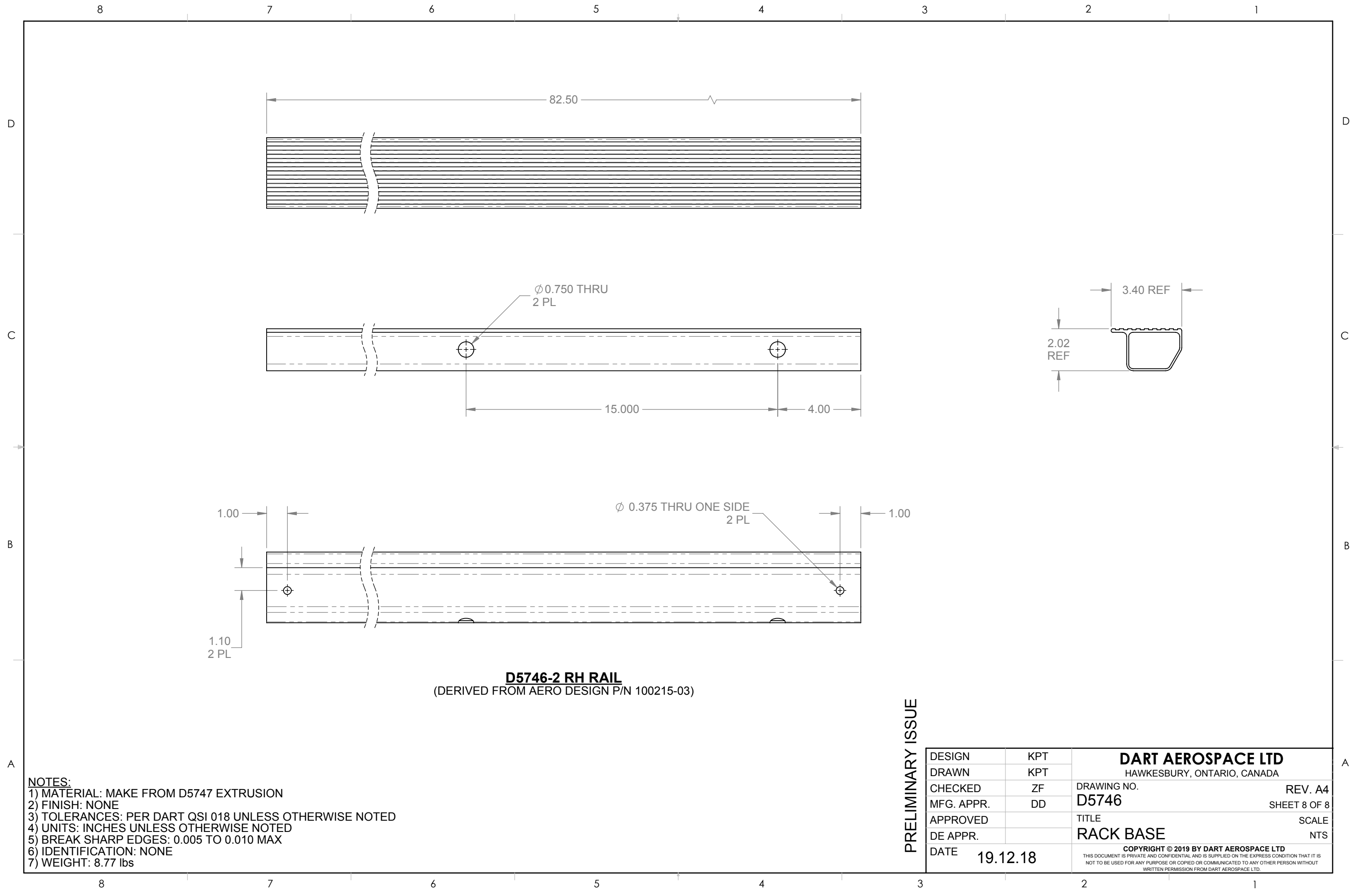


D5746-1 LH RAIL
(DERIVED FROM AERO DESIGN P/N 100215-03)

- NOTES:**
- 1) MATERIAL: MAKE FROM D5747 EXTRUSION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 8.77 lbs

PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5746	REV. A4
MFG. APPR.	DD	SHEET 7 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		RACK BASE	NTS
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D5746-2 RH RAIL
(DERIVED FROM AERO DESIGN P/N 100215-03)

- NOTES:**
- 1) MATERIAL: MAKE FROM D5747 EXTRUSION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 8.77 lbs

PRELIMINARY ISSUE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5746	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		RACK BASE	NTS
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